

Date: Thursday, 2/1/2007 2:49:49 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HEATER PERFORATED SHEET
Job Number	: 30578		
Estimate Number	: 12690		
P.O. Number	: N/A	Part Number	: D2294
This Issue	: 2/1/2007 S.O. No. : N/A	Drawing Number	: D2294 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: N/A	Material	: N/A
Written By	:	Due Date	: 3/15/2007 Qty: 4 Um: Each
Checked & Approved By	: <u>07.02.01</u>		
Comment	: Est Rev: A New Issue 07-02-01 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MPA180324X10B	Perf Alum. .032 1/8Dia3/
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Comment: Qty.: 1.5750 sf(s)/Unit Total : 6.3000 sf(s)
 Perf Alum. .032" THK 1/8Dia3/16" Pich
 Batch: 1719211

FF 07-02-12 4

2.0	SHEAR	SHEAR
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Comment: SHEAR
 Shear as per Dwg D2294

FF 07-02-12 4

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SB 07/02/13 (4)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: 5K168

07/02/14 (4)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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(4)

Comment: FINAL INSPECTION/W/O RELEASE

07/02/14

Job Completion:



07/02/14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

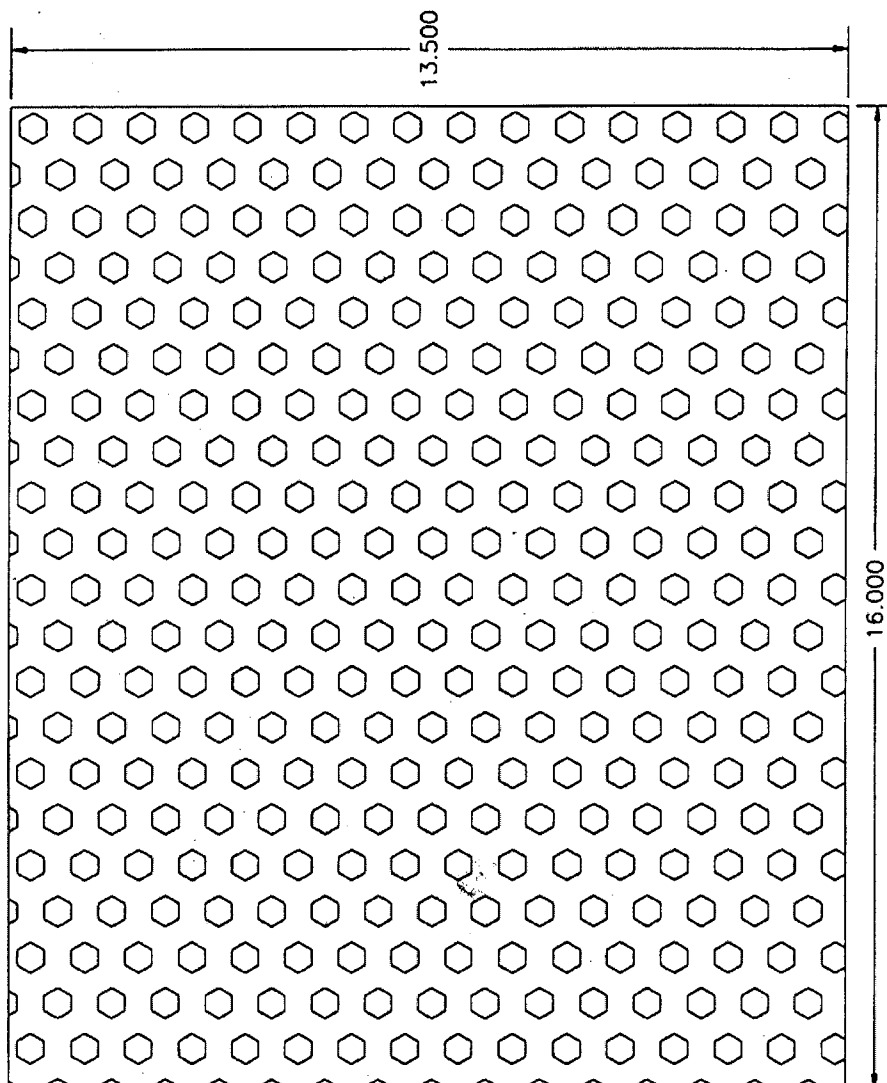
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: LA Date: 07/02/17
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED	D2294	REV. A SHEET 1 OF 1
DATE Oct. 25, 1994		TITLE HEATER PERFORATED SHEET	SCALE 1:3



MATERIAL: 0.032 PERFORATED AL. SHEET
1/8 HOLE 3/16 PITCH CUT 16 X 13.5

SHOP COPY
RETURN TO:
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30578